

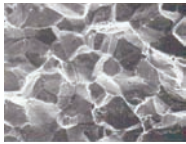
# Table of Contents

Fall 2007

Vol. 10, No. 4

# Wire Forming Technology

International



Dealing with hydrogen embrittlement in spring steel....20



Drum washer for springs and wire formed parts...30



Compact mesh welding cylinder...36



Versatile system for producing wire hangers....38



## Feature Articles

- 14 WFTI Technical Achievement Awards – Class of 2007**  
Second Annual Wire Forming Technology International Technical Achievement Awards, given out annually to spring making or wire forming industry individuals for major technical developments related to equipment, materials or accessories for making springs or wire formed parts.
- 16 “How Re-Engineering My Wire Forming Business Saved it from Extinction”**  
Drew Greenblatt - A multi-pronged strategy resulted in growth and return to profitability.
- 20 Hydrogen Embrittlement of Spring Steel**  
Richard D. Sisson, Jr. - A review of the physical metallurgy of hydrogen embrittlement of spring steel along with a discussion of mitigation methods.
- 23 Composition Effects in Carbon Steel**  
Dr. Roger N. Wright - Part 6 of the multi-part series, *The Strength of Steel*, dedicated to the metallurgy of spring making and wire formed parts manufacturing.
- 24 Coatings for the 21<sup>st</sup> Century**  
Kirtan R. Dhami - A look at high-performance and corrosion-resistant fluoropolymer/PTFE coatings for springs and wire formed parts.
- 26 Stress Peening – A Practical Application**  
Dr. Eckehard Müller - Stress (shot) peening can be used in making auto suspension coil springs for better material utilization via higher hardness resulting in reduced material used/reduced weight.
- 30 Heat & Surface Treatment Roundup**  
Editorial Staff - Suppliers have responded to our call for the state-of-the-art in heat and surface treatment equipment.
- 36 More Flexibility and Versatility for the Wire Worker**  
Dorothee Jungeblodt - A range of mesh welding machines is being offered to wire workers, and when set up by a well-trained worker, the downtime can be less than 30 minutes.
- 38 Machines for Producing Wire Hangers**  
Sonia Vitari - Versatile wire hanger forming and other wire processing machines offered globally with after-sales support and engineering.
- 39 CASMI Scholarship Awards Reach Total of US\$463,000 in 2007**  
Excerpted from the *CASMI CONNECTION*, a publication of **CASMI (Chicago Association of Spring Manufacturers, Inc.)**, Naperville, IL, USA.
- 44 Wire Rod & Coating Supplier Consolidates Its Activities in Venezuela & Columbia**  
Jacques Anckaert - Company intends to tap the developing growth market in Latin America.
- 45 Company Profiles**  
Information of value to the international spring and wire formed parts industry.

## Industry Events

- 37 Straight From The Show**  
Images and facts from *wire Southeast ASIA 2007*, held October 16-18, 2007, in Bangkok, Thailand.

## Departments

Wire Forming Events.....	4
Editorial.....	6
News Wire .....	8
Product Showcase.....	40
Advertisers' Index .....	63
Editorial Index.....	64

## Next Issue: Winter 2008

Top Products of 2007  
*wire 2008* Preview  
Roundup: Materials  
Spotlight: Mesh Welding