Table of Contents

Summer 2010

Vol. 13, No. 3





Rod, wire & bar plant expanded...24



Stress relief for wire coils...26



High-precision bending...30



Multi-line straightening. bending & cutting machine...44







Feature Articles

Increased Production & Product Portfolio: Phase One Expansion Is Complete

Dan Buba - Rod, wire and bar supplier enhances its ability to serve the forming market from its North American and European facilities.

Stress Relief

Daniel H. Herring - Stress relief is a simple heat-treating operation that depends strongly on the proper selection of temperature, time at temperature and a proper cooling rate for success.

Mechanical Properties – Part 6, Torsional Strength & Ductility Dr. Roger N. Wright - The Strength of Steel column, dedicated to the metallurgy of spring making and wire formed parts manufacturing.

Tough Manufacturers Work Smarter in a Tight Economy Diana Gruhn - In a price-driven market, manufacturers need to do everything they can to keep their production costs down in order to maintain a safe profit margin.

Stress Corrosion Cracking Mark Hayes - "Technically Speaking" column.

Enhancement of Shot Peening Performance on Spring Components

François-Xavier Adabie - Use of high-strength steels with proper component and process design is an effective solution for greater vehicle efficiency in terms of weight reduction and fuel savings.

Wire Forming & Tube Bending Roundup

Editorial Staff - Suppliers have responded to our call for the state-of-the-art in wire forming and tube bending equipment and technology.

Spotlight On Heat Treatment

Michael McNulty - Heat treatment is used to achieve stress relief and changes in softness, hardness, ductility and strength for wire, springs and wire formed parts.

58 Water-Reducible, Non-Electrolytically Applied, Zinc-Aluminum Flake Coating

Kalyan Dhakane/Digamber Dhake - Environmentally-friendly, micro-layer corrosion protection technology for mass produced springs and metal formed components.

Industry Events

13 SPRING WORLD® 2010 Preview

Preview of SPRING WORLD®, to be held October 13-15, 2010 in Rosemont (Chicago), IL, USA.

Straight From The Show

More images, facts and news from wire 2010, held April 12-16, 2010 in Düsseldorf, Germany.

Scale of wire China 2010 Reaches Historic Level

Preview of wire China 2010, to be held September 21-24, 2010 in Shanghai, China.

Tech Brief

32 High-Yield Spring Grinding Capability

Departments	
Wire Forming Events	
Editorial	6
News Wire	8
Product Showcase	61
Advertisers' Index	63
Classified Advertising	63
Editorial Index	64

Next Issue: Fall 2010

Company Profiles **Technical Achievement Awards Emphasis: Fence Making** Roundups: Spring Grinding & Wire Handling Spotlight: Testing